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(71) Applicant

Coal Industry (Patents) Limited,

(Incorporated in United Kingdom),

Hobart House, Grosvenor Place, London SW1X 7AE

(72) Inventors

David Mark,

Gordon Lynch,

Harold Gibson,

James Hanry Vincent

(74) Agent and/or Address for Service

J. I. Wood, Hobart House, Grosvenor Place,
London SW1X 7AE

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None

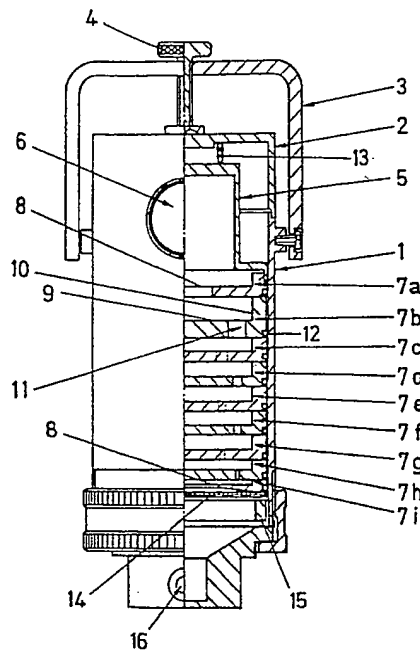
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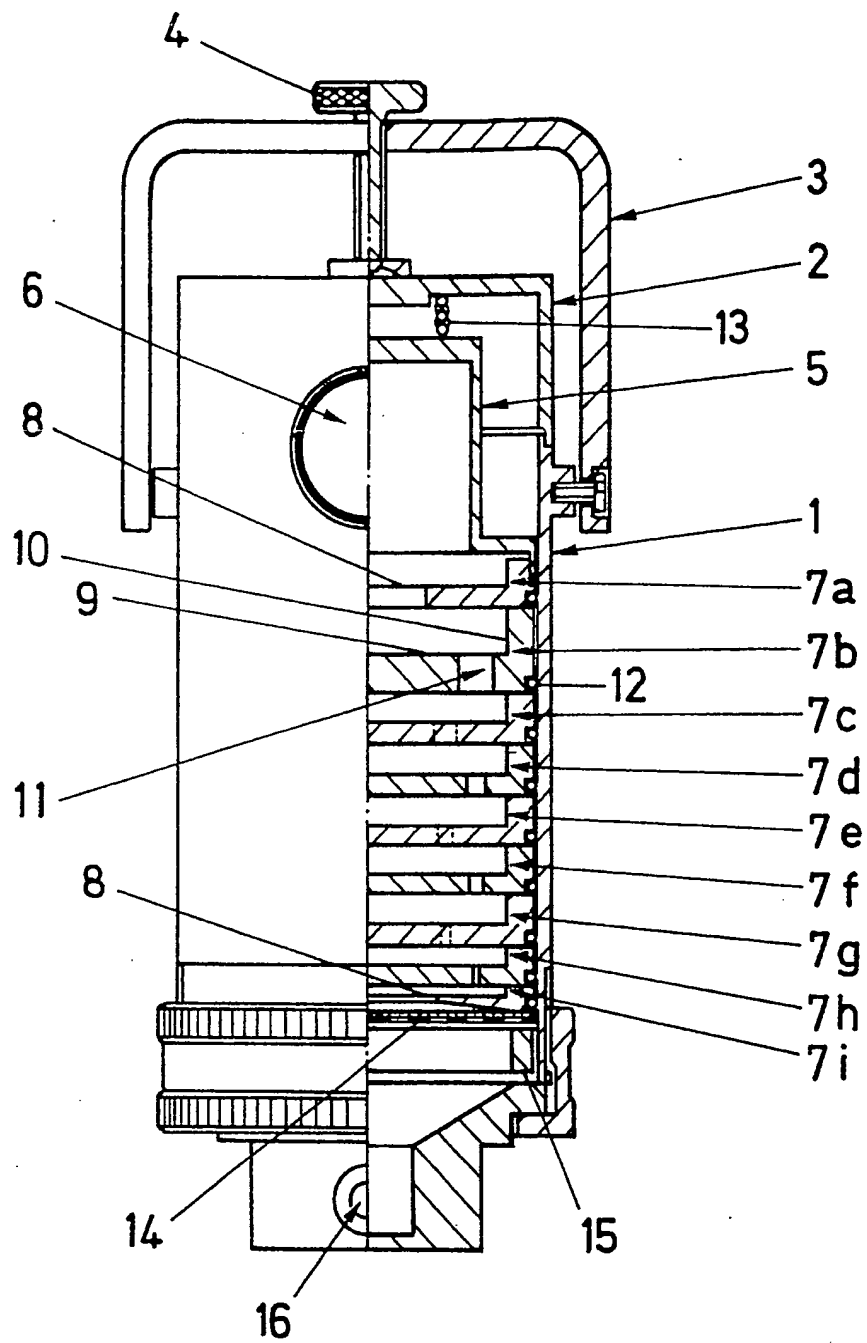
Selected US specifications from IPC sub-class B07B

(54) Improvements in dust detection

(57) A personal dust spectrometer for aerodynamically classifying and collecting sub-fractions of inspirable dust, has an entry (5, 6) which has an entry efficiency approximating to that of the human head during inhalation, and a cascade impactor comprising a stack of stages each having a flat element (9) and a peripheral wall (10) and gas exit holes (11), the holes in one element being staggered with respect to the holes in an adjacent element. A connector (16) enables a gas sampling pump to be attached to draw air through the entry and through the cascade impactor. A filter (15) is desirably used to collect the smallest dust particles. All the dust entering the device is collected and is measurable.



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SPECIFICATION

Improvements in dust detection

5 This invention concerns improvement in dust detection, and more especially it concerns a personal inspirable dust spectrometer.

We have described an inspirable (previously referred to an "inhalable") dust spectrometer in Published UK Patent Application No. 2,129,335A. The device described specifically therein, however, is not easily adaptable to miniaturisation to produce a personal spectrometer capable of being carried continuously by a wearer and giving a representative picture of the exposure of the wearer to dust. Personal dust samplers are known and some are currently marketed, but in general these provide only a limited amount of information on dust collected during a sampling period, often solely a weight of so-called "total" or "respirable dust" collected. There are few small cascade impactors commercially available and which do fractionate dust sampled, but none incorporates features yielding an inspirable dust fraction, and although these can be carried on the body as personal samplers, they also tend to be very expensive. It is an aim of the present invention to provide a personal dust sampler which selects an inspirable fraction of airborne dust and then collects a number of sub-fractions thereof from which biologically-relevant information can be obtained.

The present invention provides a personal inspirable dust spectrometer comprising an inlet section having an entry which when worn on the body, has an entry efficiency for airborne dust approximating to that of the human head during inhalation, and, connected to said inlet section, a multi-stage cascade impactor having an inlet and an outlet and having a series of stages each capable of collecting a sub-fraction of dust and comprising a generally flat element with a peripheral wall and at least one gas exit hole in the flat element, said stages being dismountably assembled so as the peripheral wall of one stage seals by contacting the base of the stage immediately before, and the gas exit hole(s) from one stage are positioned to permit gas flow to impinge on a part of the flat element of the succeeding stage, and connected to the outlet of the impactor, means for drawing gas through the entry and through the impactor.

Desirably, a filter is included between the outlet of the impactor and the means for drawing gas.

It is preferred to use as the entry an aperture surrounded by a lip; this may be formed by a dismountable entry part protruding through an aperture in the inlet section. The lip is suitably about 1-2mm proud of the surrounding part of the inlet section. It is not known whether or not the shape of the entry is critical; however, a circular entry of about 15mm diameter has been found to give acceptable results at a standard gas flow rate of 2 l/min.

60 A cascade impactor of 4-10 stages is preferred. Each stage is conveniently essentially the same shape, although the peripheral walls may vary in size, and the exit holes are progressively reduced in size from the inlet to the outlet end. Since the gas flow through each exit hole must impinge on part of the

succeeding stage, the axial position of the holes must be staggered. There may conveniently be from 1 to 8 exit holes per stage; preferably, however, each stage should have an identical number of exit holes, and preferably these are located symmetrically. Preferably, the stages are constructed and assembled so that the areas of impingement lie on the same radius as and equidistant from the exit holes.

70 Preferably, the cascade impactor is of circular section and each disc is a disc with a peripheral wall. Preferably each disc seals with the preceding stage by means of an O-ring recessed into the base of the preceding stage.

The design of the cascade impactor permits each stage to be dismounted and weighed, and there is no part of the cascade impactor which is exposed to dust-laden air other than a stage including its wall and base. Thus, there can be no "wall-losses", that is, all the dust which enters the impactor and contacts part of a stage is eventually included in the weighing process, unlike many cascade impactors in which "wall-losses" of up to 30% in certain particle size ranges have been found.

The invention will now be described by way of example, with reference to the accompanying Figure, which is a front view partly in section, of a spectrometer according to the invention.

The spectrometer has a cylindrical impactor body, 1. Releasably mounted on top of cylinder 1 is an inlet housing, 2, which is held onto the cylinder by means of a yoke 3, with a screw clamp 4. Held within the housing is an entry, 5, having a circular entry aperture, 6, and an open base. The entry protrudes 1.5mm beyond the inlet housing on its central line. The base edge of the entry contacts the first of a stack of eight impactor stages, 7, (a-h). The first stage, 7a, has a single central gas exit hole, 8. The other stages consist of a disc portion, 9, and an upstanding wall portion, 10, and having four gas exit holes, 11. Each stage has a pin and socket locating device (not shown) to ensure its correct orientation and positioning with respect to its neighbours. The exit holes are symmetrically positioned and aligned mid way between the exit holes on neighbouring stages. Below the final stage 7h is a further cap-shaped disc 7i with a single central hole. This disc is not an impactor stage but serves solely as the collection plate for stage 7h. An O-ring, 12, is positioned within a circumferential recess in the base of each stage and is compressed to seal between each stage by the compression force transmitted from the inlet housing through spring 13, to the edge of the entry. It will be seen that, after the entry, the sampled gas is constrained to flow within volumes defined entirely by the stages, and all the air-borne dust particles which enter the entry aperture are deposited upon separately weighable parts. The gas exit holes are progressively narrowed in order to deposit specific size fractions of dust particles on the areas of impingement of the succeeding stage. A filter, 14, consisting of a conventional gas filter paper supported on a mesh screen, is mounted between the final stage and an inward-turned lip and held in position by an annular ring, 15. A connector, 16, is mounted downstream of the filter and provides a push on connection to a tube from a conventional

gas sampling pump operating at a continuous 2 l/min.

- Each stage is sprayed with an aerosol silicone grease which acts to retain particles of dust which have impinged; a mask is used for each stage to limit the coverage of the grease spray to the impingement area of each disc portion. After overnight "conditioning" or storage in conventional manner, each stage, the entry and the filter is weighed and the stack of stages is assembled and inserted within the cascade impactor body. The stack is held just free of contact with the cylindrical body by the O-rings. The entry and inlet housing are fitted and the spectrometer is attached to a wearer's clothing, and his personal environment is sampled for an appropriate time, for example, for a working shift. After disassembly of the spectrometer, and overnight conditioning, re-weighing of the stages, entry and filter provides information on the weight of dust in each cut of aerodynamic sizes. In a prototype spectrometer, the stages were designed to give 50% cut-off aerodynamic diameters of 20, 14, 10.7, 6.3, 4.9, 3.4, 1.7, 0.9 microns, with the filter collecting all the particles with aerodynamic diameters below 0.9 microns.
- Additions of the masses of dust deposited in the entry and on the filter to those collected at each impactor stage gives a measure of the wearer's inspirable dust dose received. Calculation of the aerodynamic size distribution of that inspirable dust from the cascade impactor data then provides a means by which health related dust sub-fractions (e.g. tracheobronchial, respirable, etc.) can be determined.

CLAIMS

1. A personal inspirable dust spectrometer comprising an inlet section having an entry which, when worn on the body, has an entry efficiency for airborne dust approximating to that of the human head during inhalation, and, connected to said inlet section, a multi-stage cascade impactor having an inlet and an outlet an having a series of stages each capable of collecting a sub-fraction of dust and comprising a generally flat element with a peripheral wall and at least one gas exit hole in the flat element, said stages being dismountably assemble so as the peripheral wall of one stage seals by contacting the base of the stage immediately before, and the gas exit hole (s) from one stage are positioned to permit gas flow to impinge on a part of the flat element of the succeeding stage, and connected to the outlet of the impactor, means for drawing gas through the entry and through the impactor.
2. A dust spectrometer according to claim 1, wherein a filter is fitted between the outlet from the impactor and the means for drawing gas.
3. A dust spectrometer according to claim 1 or 2, wherein the entry comprises an aperture surrounded by a lip.
4. A dust spectrometer according to claim 3, wherein the inlet section comprises an inlet housing having an inlet aperture and a dismountable entry part which extends through the inlet aperture to form the lip.
5. A dust spectrometer according to any one of

the preceding claims, wherein the cascade impactor comprises a cylindrical body and each stage is a disc with a peripheral wall, assembled in a stack within the body.

6. A dust spectrometer according to claim 2, substantially as hereinbefore described.

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